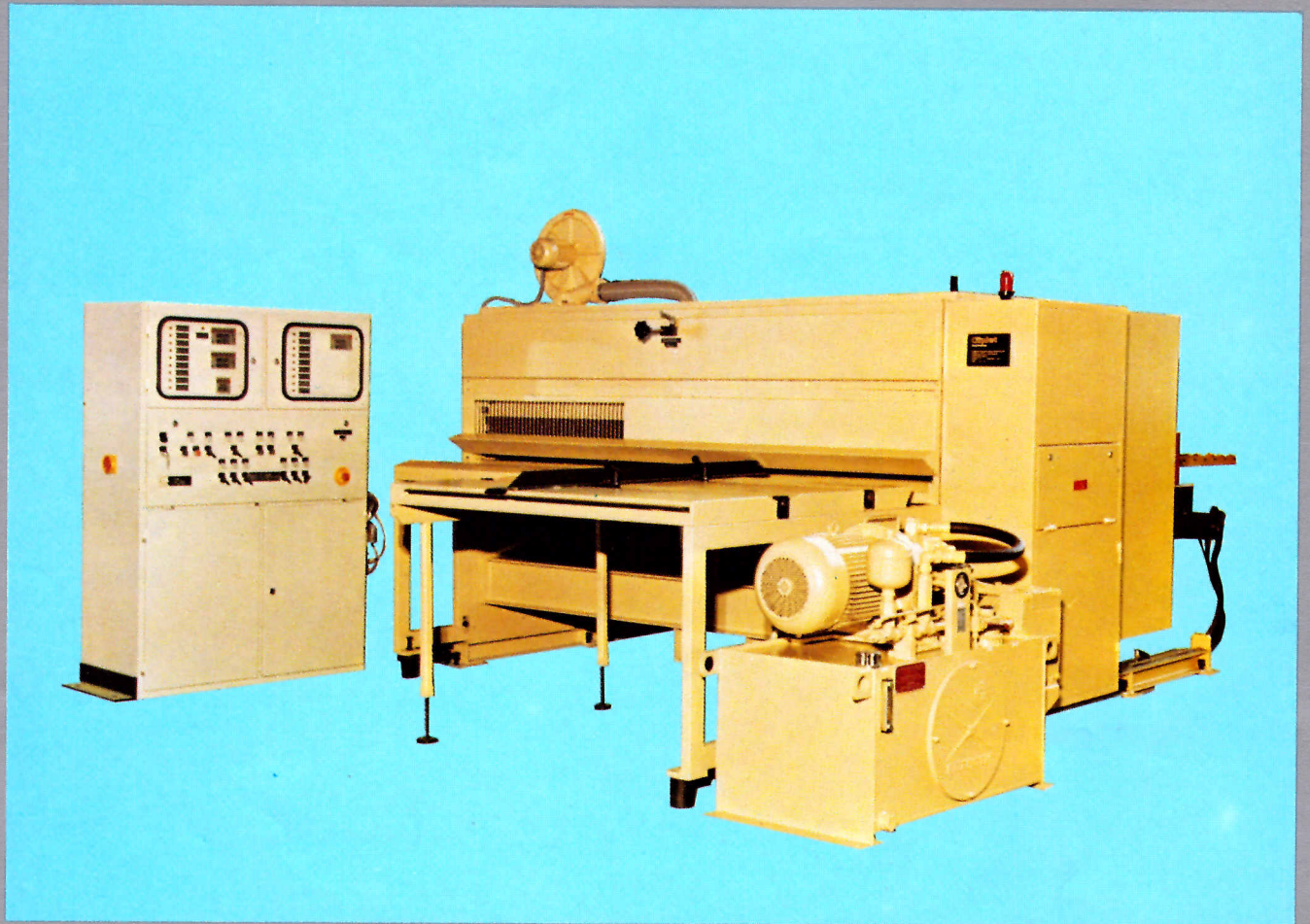


# Boxmaker Model: SRE



**Bahmüller & Göpfert**  
Wellpappen-Verarbeitungs-Systeme GmbH  
Corrugating - Converting - Systems



**D - 7067 Plüderhausen**  
Postfach 280  
Telefon: 0 71 81 / 8 20 11  
Telex: 07 24 66 07 wbpl d

**D - 8714 Wiesentheid**  
Industriegebiet  
Telefon: 0 93 83 / 8 51  
Telex: 68 643 goema d

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## Model SRE short run „Boxmaker“

### What does the Model SRE do?

The SRE Boxmaker combines in one machine all working processes required for the manufacture of a box or similar shaped article from an ordinary sheet.

- Cross cut off knife
- Slotting bar
- scores in cross-direction
- scores in longitudinal direction

for corrugated boards with 1 to 4 flutes

- slit in longitudinal direction

A sheet of no special size is manufactured into a sealable box in one continuous working process.

This enables the user of the Model SRE to produce even the smallest series of boxes at no great expense and in a very short time.

### How does the machine operate?

The sheet is fed into the machine by hand. Getting hold of the sheet, the feed rollers feed it through the machine.

Both the beams – the cross cutter, the slot and scoring beam – have been designed as lifting devices, which means that, with every action of these devices, the forward feed stops immediately.

An electro-hydraulic control regulates all movement procedures.

Longitudinal settings for slot distance (width, length of box) made by NC computer.

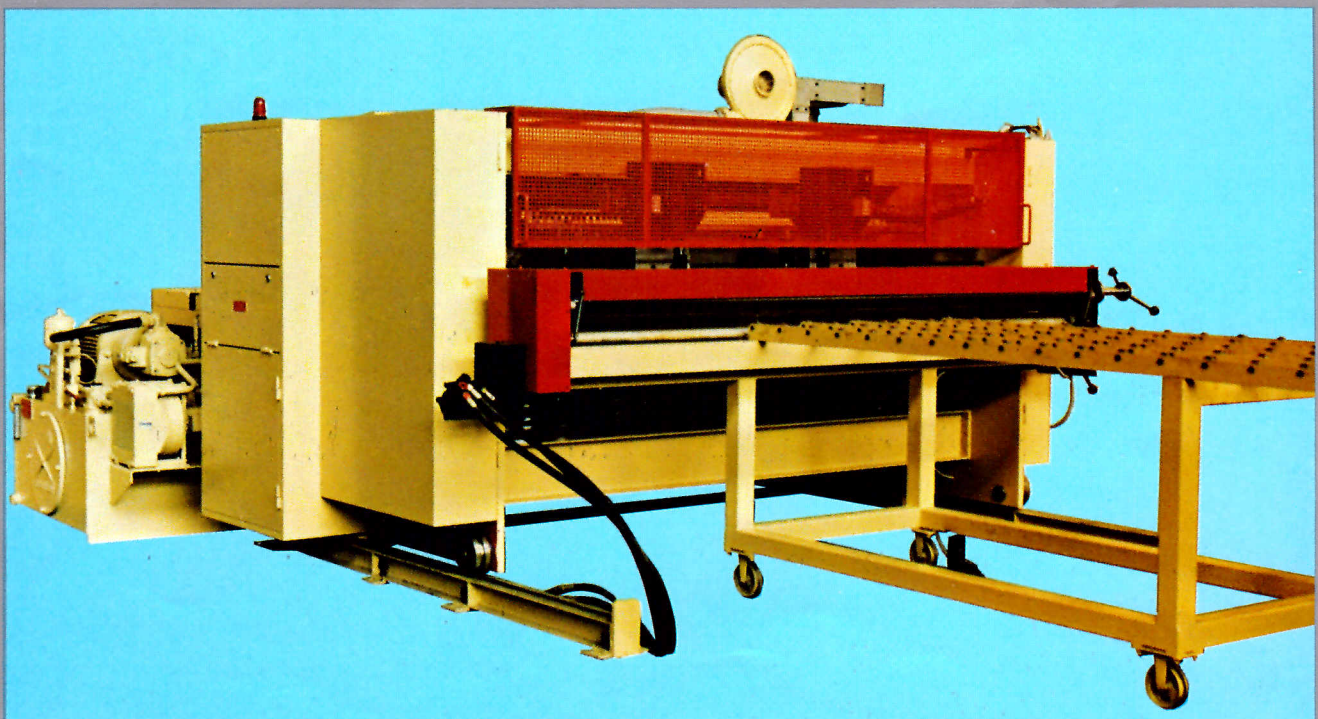
All cross-adjustments are done manually.

Score and slitting shafts are fitted at the discharge end of the machine.

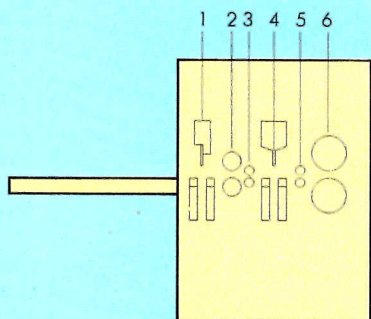
Models with a „Z“ to it have been provided with an additional beam to

- cut off stitch flaps
- flap cuts
- punch holes
- offset scores

Provision has been made for a printer to be fitted at a later stage.

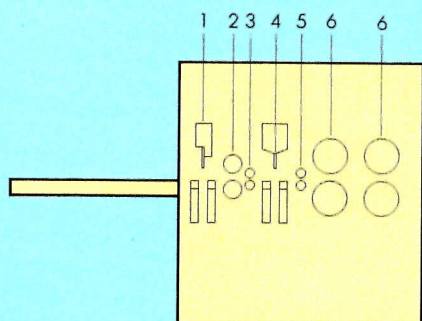






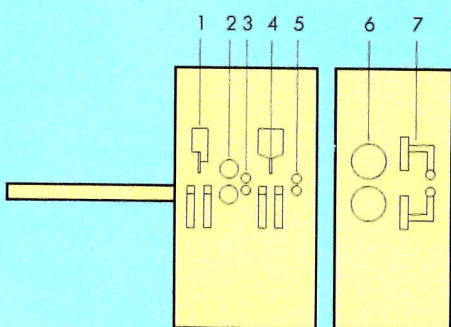
### Model: SRE 1

No.		Shaft ∅	Head ∅
1	cross-cutting		
2	feed rollers	100	
3	measuring rolls		
4	slot - scoring		
5	measuring rolls		
6	cut - score	120	175



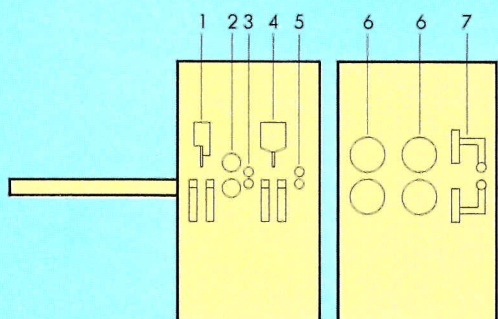
### Model: SRE 2

No.		Shaft ∅	Head ∅
1	cross-cutting		
2	feed rollers	100	
3	measuring rolls		
4	slot - scoring		
5	measuring rolls		
6	cut - score	120	175



### Model: SRE 1 Z

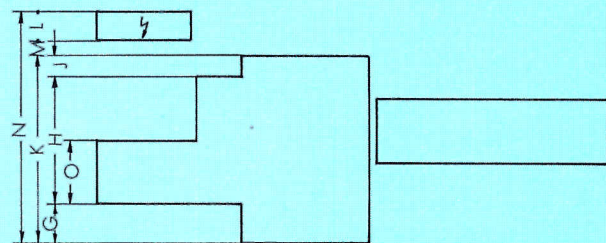
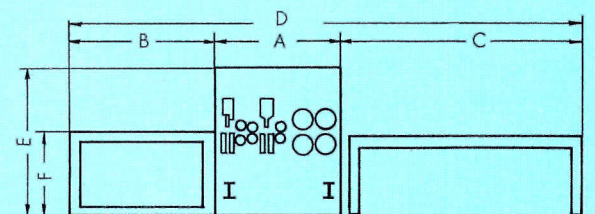
No.		Shaft ∅	Head ∅
1	cross-cutting		
2	feed rollers	100	
3	measuring rolls		
4	slot - scoring		
5	measuring rolls		
6	cut - score	120/150	175/220
7	Z-Attachments		



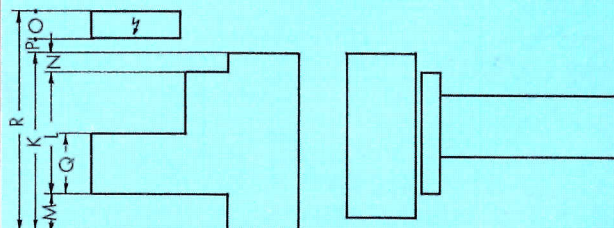
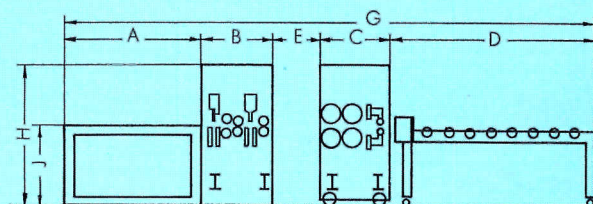
### Model: SRE 2 Z

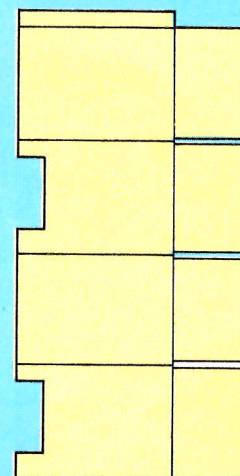
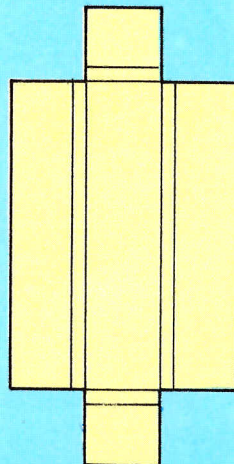
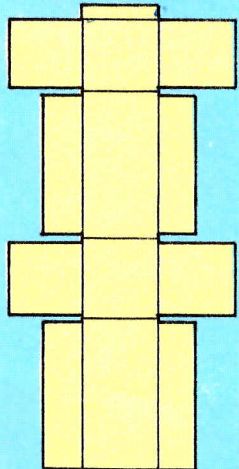
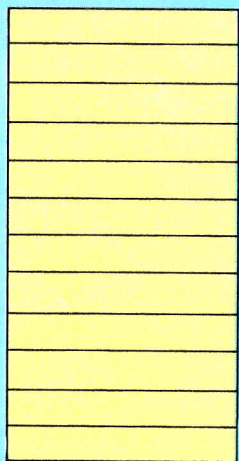
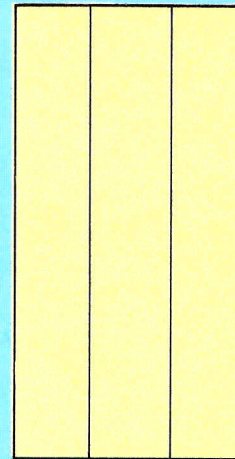
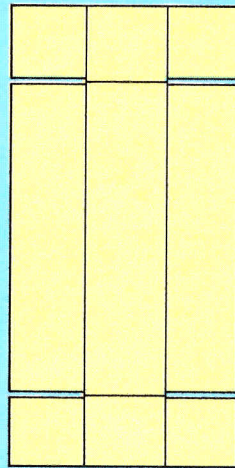
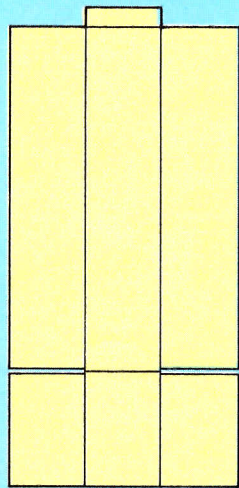
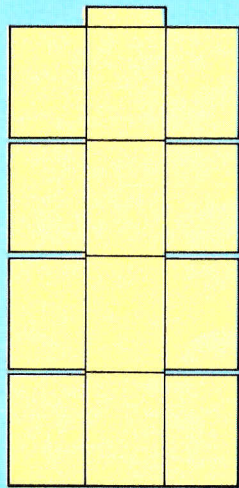
No.		Shaft ∅	Head ∅
1	cross-cutting		
2	feed rollers	100	
3	measuring rolls		
4	slot - scoring		
5	measuring rolls		
6	cut - score	150	220
7	Z-Attachments		

Model		
	SRE 1	SRE 2
A	980	1150
B	1500	1500
C	3000	3000
D	5480	5650
E	1600	1600
F	900	900
G	430	430
H	2600	2600
J	190	190
K	3220	3200
L	400	400
M	450	450
N	4070	4070
O	1500	1500



Model		
	SRE 1 Z	SRE 2 Z
A	1500	1500
B	750	750
C	520	720
D	4500	4500
E	600	600
F	2000	2000
G	7870	8070
H	1600	1600
J	1000	1000
K	3220	3220
L	2600	2600
M	430	430
N	190	190
O	400	400
P	450	450
Q	1500	1500
R	4070	4070





## **BCM** Program

- In line case makers from 2,4 m to 4,8 m
- Flexo Printer Slotters up to 5,5 m w.w.
- Pre Feeders
- Sheet Stackers
- Fully autom. Stitchers (folding, glueing, taping, sttching)
- Short Run Boxmaker
- Slitter scorer
- Double head Stitcher
- Semi Auto Stitcher
- Mini Flexo Slotter
- Sissors Lifts
- Gluers
- Sample Makers
- Table Sttchers
- Arm Sttchers
- Eccentric slotters
- Heads and other attachment
- New developments